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Scales and weighing systems

Dini Argeo is a company specialising in the design and manufacturing of scales and weighing systems worldwide-known for quality and reliability.

The solutions created by Dini Argeo are suitable for any industrial weighing application:

- reading, collection, processing and transfer of weight data
- simple, sequential, simultaneous dosage, in-loading or unloading, single or multicomponent dosage, continuous dosage on belt conveyors or loss-in-
- Weighing in areas endangered by potentially explosive atmospheres (ATEX)
- piece counting, labelling
- control of production lines, statistical check of prepackaged products
- logistics weighing (pallet scales, pallet truck scales, weighing forks for lift trucks, crane scales)
- vehicle weighing (weighbridges, wheel weighers, static and dynamic axle weighers).

A full range of interfaces and communication protocols is available as standard thus making Dini Argeo products easily integrable into industrial automation and processing for the development of OEM systems with customisable functions.



Dini Argeo, a company which has been producing scales and weighing systems since 1846, has been registered since 02/04/1906 at the Registry of Metric Manufacturers provided by the Royal Decree nr. 226 of 12/06/1902.







Dini Argeo has obtained the Quality Management System certification according to the UNI EN ISO 9001: 2008 for the design, manufacture and after sales service in respect of measuring instruments, scales and weighing systems, components and software.



The instruments produced by Dini Argeo are approved for legal-for-trade application according to the European standard EN 45501 - Directive 2009/23/EEC. The CE-M mark certifies that the instrument is supplied with the CERTIFICATE OF EC TYPE-APPROVAL issued by the Central Metric Office validating the suitability for legal-for-trade use.



Dini Argeo is a certified company pursuant to ATEX Directive 94/9/EC (Annex IV) and therefore authorised to produce and market equipment marked by Ex-symbol intended for use in potentially explosive atmospheres.



Dini Argeo Group

A COMPREHENSIVE SERVICE

Dini Argeo offers the customer a complete service ranging from the working out of customised solutions and supply of weighing components to the development of software for PC and communication networks, calibration and approval services of OEM systems. Dini Argeo has grown into a group with a strong international calling, composed of subsidiaries in Europe and Asia, alongside a distribution and customer service network in more than 70 countries around the world. Dini Argeo works in cooperation with the other companies of the Group, which are market leaders in their specific field of activity:





Dini Argeo manufactures nonautomatic weighing instruments in conformity with the 2009/23/EEC Directive. The DG0126 mark states the instrument is subject to the EC verification by the manufacturer according to the Certificate of EC approval of the Production Quality Assurance System.



Dini Argeo produces instruments in compliance with the requirements laid down by the recommendations of the International Organization of Legal Metrology (OIML):

- Load cells approved to OIML R60
- Non-automatic weighing instruments approved to OIML R76
- OIML R134 approved dynamic weighers for vehicle transiting at a low speed.
- OIML R51 approved "start/stop" automatic catchweigher on belt conveyors.
- Gravimetric filling instruments approved to OIML R61.



Dini Argeo obtained the GOST-R certification ensuring that its instruments comply with the regulations provided for by the Russian Federation.







www.**diniargeo**.com



Visit our website www.diniargeo.com

for full product, technical information and advice for your weighing applications.



Enter THE INFORMATION area and send the request form directly from the site.



Download

Dini Argeo weighing apps free of charge from Google play.

SYMBOLS LEGEND



The products bearing this mark can be used in potentially explosive environments 1 and 21 or 2 and 22, classified by the **ATEX** directives.





The products bearing this mark are usually constructed in STAINLESS STEEL for use in environments with very strict hygiene requirements or for providing greater protection from all types of corrosion.







The IP classification indicates the protection degrees which the instrument may have in relation to penetration of solid bodies (1st digit) and/or liquids (2nd digit). Many of Dini Argeo weighing systems ensure total protection from dust, humidity, and water sprays (IP65 and IP67 protection), up to hermetic sealing in submersion (IP68 protection).



These symbols represent, in a simplified way, the typical use of the load cell. In particular, they indicate:

- 1. suspended hoppers / tanks
- 2. silo of any size
- 3. horizontal tanks, whether or not containing liquids
- 4. 4-cell platforms
- 5. single-cell platform.

The complete range

OF DINI ARGEO PRODUCTS



WEIGHT INDICATORS

Weight indicators, repeaters, and transmitters for easy or advanced industrial applications of: totalization, parts counting, statistical checking, industrial price computing, weigh bridges or wheel and axle weighing systems management, single or multi product dosages in filling and discharging, etc.



MOBILE WEIGHING

Pallet truck scales, crane scales, weighing kit for forklift trucks, pallet weighing which allow to integrate the weighing in the logistics warehousing, the materials handling and the lifting of suspended loads.



INDUSTRIAL SCALES

Multifunction, flexible, precision scales for counter-top and floor, and high versatility modular weighing systems. Suitable for industrial, commercial, and laboratory use.



SCALES, CASH POINTS AND **AUTOMATIC MACHINES FOR RETAIL**

Helmac designs and manufactures price computing, bench, and hanging scales, for use in shop, supermarket, and mobile sales, POS systems, cash registers and price computing automatic machines for agrofood industries.



LOAD CELLS

Off center, bending beam, shear beam, double shear beam, compression, tension, column load cells, junction boxes, and kits for creating small, medium, large-capacity weighing systems.



WEIGH BRIDGES

Classic and dual track weigh bridges for fixed or mobile installations, particularly suitable in industrial, agricultural, and commercial fields, and platforms for the axle dynamic weighing of a vehicle in transit.



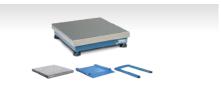
LABORATORY SCALES

"Scale House" is a brand that distinguishes products for industry, laboratory, retail as well as weighing in general, carefully selected in order to have the best quality/ price ratio.



WEIGHING SOFTWARE

Syntweb offers software solutions connected to the weighing world, including programs for: reading, checking and recording of weighs; manual of automatic dosage; vehicle IN/OUT weighing with weighbridge; management of the production cycle, disposal and traceability of waste; pieces counting; statistical check of the filling processes; etc.



WEIGHING MODULES

Single or 4-cell platforms, pallet-weighers, levers platforms for weighing of metal profiles, rods or pipes, overhead monorail and wall quarter weighing modules.



WHEEL AND AXLE WEIGHING **PLATFORMS**

Analog or wireless platforms suitable for creating vehicle weighing mobile stations, directly where one needs, on any type of flat surface, by saving time and money.



WEIGHTS, SETS OF WEIGHTS, MASS SAMPLES, AND **CALIBRATION SERVICES**

Cibe Metrological Laboratory offers a wide range of weights, sets of weights, mass samples, and accessories as well as calibration services and Periodic Verification of automatic and non automatic weighing instruments.



EASY-TO-USE INDICATOR, TRANSMITTER

FOR WEIGHING AND AUTOMATION

PROCESS CONTROL













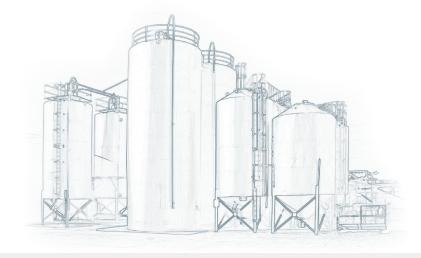


The weight indicators of the PROCESS CONTROL range are the most economical and practical solution to read the weight of the load cells and transmit it to external devices (PCs. PLCs. microcontrollers etc). via RS232, RS485 serial port, relay output or programmable analog output.

Thanks to the plug and play external switching, the user can communicate in Ethernet, WIFI, PROFIBUS and RADIO FREQUENCY.

Each instrument is designed to be installed on a DIN rail, or panels with standard fixings, easily adaptable with existing installations. The multifunction software will allow you to convert the weight into other units of measurement (Newton, litres, pieces...), measure the peak weight, perform consecutive accumulation, and transmit the total.

The design of the hardware and the operating software is carried out in Italy by a technical staff who provide the knowledge for the production of OEM systems, with customised protocols and features. All indicators are approved for legal for trade use, according to EN45501, OIML R76.





THE RANGE



DGT1S

Weight transmitter in a slim case, 1 weighing channel and "quick connect" system



DGT1

Weight transmitter in a compact case, 1 weighing channel



DGT4

Weight transmitter with 4 weighing channels



DGTQ

Weight transmitter for panel mounting, with 4 weighing channels





CLEAR EASY-TO-READ VIEW

The LED display allows for quick and easy check of the weight status of any load applied to the load cells. It also greatly simplifies the implementation of any changes to the configuration.



STANDARD DIN SIZES

The DGTQ and DGTP series indicators have standard DIN sizes.



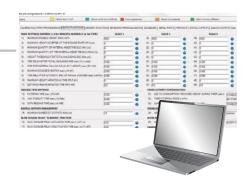
SIMPLIFIED WATERPROOF KEYBOARD

The simplified keyboard ensures simplicity and immediacy of use. The DGTPK series provides a numeric/functional keypad, ideal for handheld applications.



QUICKLY CONFIGURATION FROM PC WITH DINITOOLS

The Dinitools software for PC, supplied as standard, helps to quickly program and calibrate the indicator and create a database of the installations. These functions help to quickly replicate the installed systems, saving time when installing new equipment.





DGTP

Weight transmitter for panel mounting with 4 weighing channels and 20mm display



DGT20

Weight indicator for table/ panel/wall mounting, with 4 weighing channels



DGTPK

Weight indicator for table/panel/ wall mounting, with 4 weighing channels and extended keyboard



DGT100

Weight indicator / Weight repeater with 100mm maxi display.

MAIN TECHNICAL FEATURES

For **DIN BAR** installation





OIML R76 - R61 (MID)



				J					17 T T T T T T T T T T T T T T T T T T T	62 10-190	
	web site for more information.	As standard As option (>> page 26) Not available for this model	DGT1S	DGT1SAN	DGT1	DGT1AN	DGT110	DGT4	DGT4AN	DGT4PB	
	Profibus DP (>> page 26)		0	0	0	0	0	0	0	•	
(A)	Ethernet TCP/IP (>> page 26)		0	0	0	0	0	0	0	-	
COMMUNICATION INTERFACES	Modbus TCP / DeviceNET / CanOper	0	0	0	0	0	0	0	-		
TER	Modbus RTU protocol	•	•	•	•	•	•	•	•		
≥ N	RS485 serial port	1	1	1	1	1	1	1	-		
CATIC	RS232 serial port	1	1	1	1	1	1	1	1		
Š	USB connection for PC programming	with Dinitools software	0	0	0	0	0	0	0	0	
₩ O	Alibi memory		0	0	0	0	0	0	0	0	
0	Bluetooth		0	0	0	0	0	0	0	0	
	868MHz Radio frequency module		0	0	0	0	0	0	0	0	
5	Electronic outputs		2	2	-	-	2	2	2	2	
IN/OUT	Digital inputs		2	2	-	-	2	2	2	2	
_	Analog output (05 Vdc, 010 Vdc, 0	-	•	-	•	-	-	•	-		
	Dimensions (mm) (lxhxw - Large x hig	22,5 x 1	11 x 120	5	3 x 90 x 5	8	10	06 x 90 x 5	58		
	Red LED display	8 m	nm		8 mm			13 mm			
#	"Quick Connect" system (>> pag. 28)	•			-			-			
HARDWARE	Keyboard				١	Waterproof	f mechanio	С			
HARI	case					AE	3S				
	Power supply			12/24 Vdc, 5 W							
	Operating Temperature Range: Inter	-20+60°C / -10+40°C / 85%									
	IP protection	-									
	Connectable load cells					up to 16					
	Conversions / Resolution / F.S. max of	of Display Screen			320	00 Hz / 24 l		999			
S	Converter / Number of scale inputs					24 bit / 4	channels				
WEIGHING	Theoretical calibration (mV/V)										
>	Multifunctional firmware						•				
	OIML features			30	00e, 2x3	000e, 600	0e, 2x600	00e, 1000	Ое		

OIML certifications

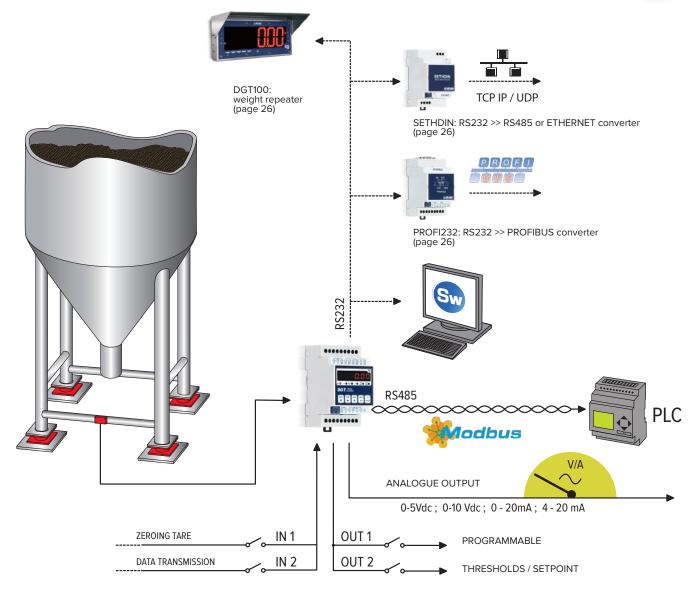
⁽¹⁾ with option (>> page 26)



For PANEL mounting			For BENCH/PANEL/WALL mounting					For a WALL mounting						
				20 B	00"		78 E 8.0	Ö			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
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0	0	•	0	0	•	0	0	•	0	0	•	0	0	•
0	0	-	0	0	-	0	0	-	0	0	-	0	0	-
0	0	0	0	0	-	0	0	-	0	0	-	0	0	-
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
1	1	-	1	1	-	1	1	-	1	1	-	1	1	-
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0 (1)	0 (1)	0 (1)	0	0	0	0	0	0	0	0	0	0	0	0
2 + 6 ⁽¹⁾	2 + 6 (1)	2 + 6 (1)	6	6	6	2	2	2	6	6	6	2	2	2
2	2	2	4	4	4	2	2	2	4	4	4	2	2	2
-	•	-	-	4 70 40	-	- 24	4. 457. 4	-	- 04	4 400 4	-	-	•	-
9	06 x 96 x 8	30	14	4 x 72 x 12	.9	214	4 x 157 x 1	50	214	4 x 196 x 1	50	433	3 x 205 x 2	202
	13 mm			20 mm			20 mm		20 mm			100 mm		
		Naterproof	f mechani	-			- \	<i>N</i> aternroo	f mechani	- -		Water	proof med	chanic
	Waterproof mechanic ABS			Waterproof mechanic Aluminium / Painted steel					Stainless Steel					
	12/24 Vdc, 5 W				12/24 Vdc, 5 W					12/24 Vdc, 5 W				
	-20	-20+60°C / -10+40°C / 85%				-20+60°C / -10+40°C / 85%					-20+60°C / -10+40°C / 85%			
		IP4	10			IP40					IP68			
up to 16 of 350Ω			up to 16 of 350 Ω						up t	to 16 of 35	ίοΩ			
3200 Hz / 24 bit / ± 999999			3200 Hz /24 bit / ± 999999						3200 Hz	/ 24 bit / ±	999999			
		24 bit / 4	channels					24 bit / 4	channels			24 b	it / 4 chan	nels
								•	•				•	
30	000e, 2x30	000e, 600		00e, 10000)e	30	000e, 2x30	000e, 600		00e, 1000	0e		• 2x3000e, 000e, 100	
	(OIML R76 -	- R61 (MID))		OIML R76 - R61 (MID)				OIML R76 - R61 (MID)				

DESIGNED FOR THE INDUSTRIAL AUTOMATION AND THE PROCESS





Example of system with DGT 1

FUNCTIONS

OF THE STANDARD PROGRAM

- Digital or theoretical calibration and configuration from indicator keyboard or PC via Dinitools, with the functionality of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).
- Programmable signal linearization of up to 8 points.
- · Quick recalibration of the zero point.
- · Control of the overload and underload status of the load cells.
- Keyboard locking functions and limited menu access through programmable password.
- Fast and accurate weight reading with adjustable speed of up to 3200Hz.
- · Modbus RTU protocol, as standard fitted
- Dini Argeo protocol for creating control programs on a PC that can read the weight, read the digital inputs, drive the relay outputs.
- Event log
- Possibility to create customized software according to the needs (OEM).
- · Quick interface with ETHERNET, PROFIBUS, WIFI, USB module, IN / OUT expansion.



SOFTWARE

INDICATORS

FOR FILLING, DOSAGE AND PROCESS

BATCHING AND FILLING

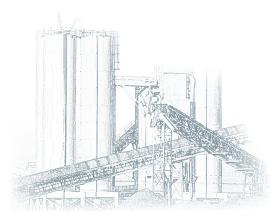
BATCHING AND FILLING

The indicators for dosage of the BATCHING line offer state of the art technology for weighing and dosing, at a very competitive price. All the indicators are fully designed and manufactured in Italy and offer great performance and versatility.

The multifunction dosage software is fully configurable and adaptable to any application, thanks to a rich and full programming menu and to the internal development area for the implementation of fully customized programs.

The range of Touch Screen indicators offers the possibility to create customized display interfaces, in order to simplify the user operations and reducing mistakes.

All instruments are fitted with programmable databases and different accumulator totals (daily, weekly, mounthly, annual, per formula, per ingredient).



Three different dosage modes are available on the same product



OIML R76 (EN45501) OIML R51 - MID OIML R61 - MID OIML R134





DOSAGE FOR DISCHARGING



THE RANGE



DGTQF

Indicator for dosage systems, for panel mounting



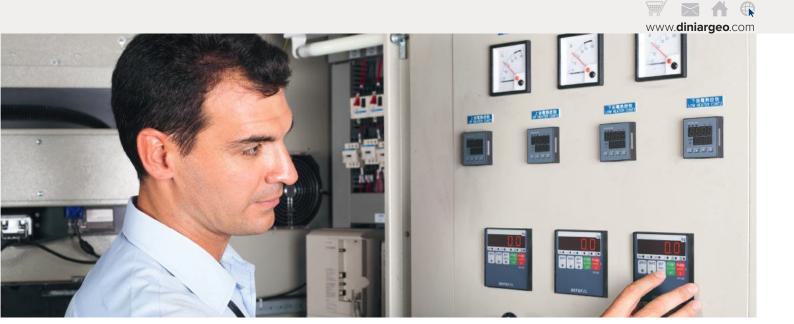
DGTP

Indicator for dosage systems, for panel mounting, with 20mm display



DGTPK

Indicator for dosage systems with extended keyboard





CUSTOMIZABLE DISPLAY SCREEN

The backlit graphic LCD display allows a clear and immediate view of all the main data. The displayed data can also be easily customized to show descriptions, texts, totals, dosage quantity, etc.

KEYBOARD FUNCTIONS FREELY PROGRAMMABLE

It is possible to customize the functions of each keys, by creating specific configurations and automatic sequences, according to the needs. This feature is essential for making simple and immediate, the functions which the operator must perform daily. It is also possible to inhibit the function of each single key, by creating the perfect combination.

CUSTOMIZABLE PRINTOUTS

The print layout is fully customizable according to the specifications.



IP65 / IP68 PROTECTION

All the indicators of the batching line offer a high protection degree against dust and water, and are designed for use in harsh industrial environments.



USB MEMORY

The USB memory stick allows you to download all of the production data of the completed dosages, for further processing from PC.



BLUETOOTH OUTPUT (optional)

This option can be used for quickly programming the formulas inside the instrument, using a smart phone, a tablet or a portable PC.



QUICKLY CONFIGURATION FROM PC WITH DINITOOLS

The Dinitools software for PC, supplied as standard, allows to quickly program and calibrate the indicator and create a database of the installations. These functions allow to quickly replicate the installed systems, saving time.



DBManager

SOFTWARE FOR THE QUICK CONFIGURATION OF DATABASES

The PC software DBMANAGER allows the quick programming of the databases by using Bluetooth, Ethernet or WiFi interface.





CPWE

Microcontroller for advanced dosage plants



3590ETB

Touch screen microcontroller for advanced batching plants



3590ETT

Touch screen weight indicator for advanced batching plants in a stainless steel case, fitted with bracket.



3590EGT

Touch screen weight indicator for advanced batching plants with mechanical keyboard and integrated traffic light.

MAIN TECHNICAL FEATURES

for DOSAGE/FILLING, **BENCH/PANEL PUNTING**



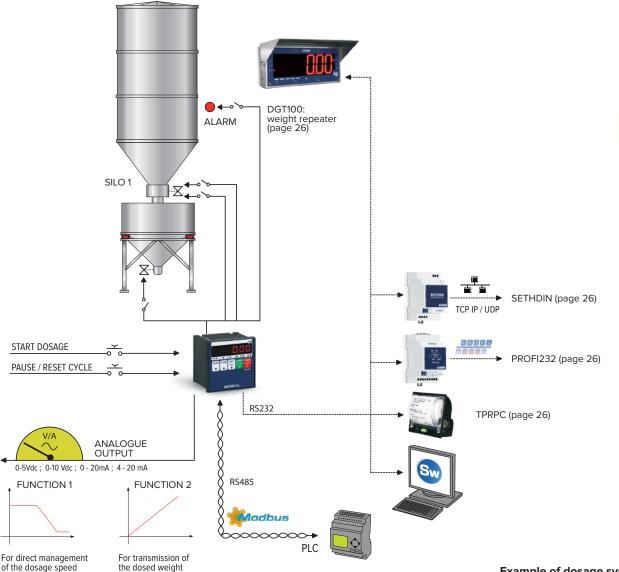
with option (>> page 26)

for andvanced **DOSAGE**, **PANEL** mounting

for advanced **DOSAGE**, **BENCH/WALL** mounting

	7.5 (F)		0.100 min		
CPWE	3590ETB	3590ETT	3590EGT		
•	•	•	•		
-	•	•	•		
•	•	•	•		
•	•	•	•		
•	•	•	•		
•	•	•	•		
•	•	•	•		
0	0	0	0		
•	•	•	•		
0	0	0	0		
0	0	0	0		
0	0	0	0		
0	0	0	0		
0	0	0	0		
•	•	•	•		
0	0	0	0		
3	3	3	3		
0	0	0	0		
0	0	0	0		
0	0	0	0		
0 4 + 12 ⁽¹⁾	0 4 + 12 ⁽¹⁾	0 4 + 12 ⁽¹⁾	o 4 + 12 ⁽¹⁾		
2 + 6 (1)	2 + 6 ⁽¹⁾	4 + 12 (*) 2 + 6 ⁽¹⁾	2 + 6 ⁽¹⁾		
0	0	0	0		
202 x 105 x 148	265 x 175 x 90	298 x 203 x 110	280 x 143 x 185		
graphic LCD	Touch screen 5,7"	Touch screen 5,7"	Touch screen 5,7"		
24 keys / -	-/-	-/-	15 keys / ●		
ABS/Aluminium	ABS/Stainless Steel	ABS/Stainless Steel	Stainless Steel		
12/24Vdc, 30W	12/24Vdc, 50W	230Vac, 50W	230Vac, 50W		
-20+60°C / -10+40°C / 85%	IDCE from the continue of	IDCE	-20+60°C / -10+40°C / 85%		
IP65 front panel	IP65 front panel	IP65	IP68		
up to 16 of 350		up to 16 of 3500			
3200Hz / 24 bi		3200Hz / 24 b			
24 bit, 4 channels / 4		24 bit, 4 channels / 4			
3000e, 2x3000e,3x3000e		20000 2v20000 2v20000			
		3000e, 2x3000e,3x3000e, 6000e, 2x6000e, 10000e			
R76 / R61	I - IVIIU	R76 / R51 - MID / R 134			

SINGLE COMPONENT DOSAGE IN LOADING



Example of dosage system using the **DGTQF** for loading routine

FUNCTIONS

OF THE STANDARD PROGRAM

- · Automatic dosage in loading with dual speed.
- Quick change of the target to be dosed.
- Checking of the tare presence at the dosage start; the tare values are programmable for each formula.
- Automatic printing of the dosage data.
- Recording and printing of the quantities.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage
- cycles / infinite cycle function.
- · Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- · Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing

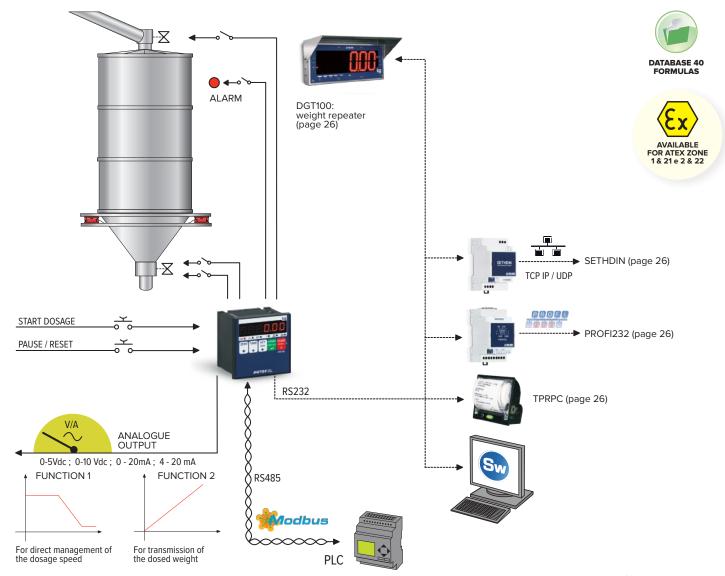
the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).

- Quick recalibration of the zero point.
- Dini Argeo protocol for programming the formulas at distance.
- Quick interface with ETHERNET, PROFIBUS, WIFI, USB module, IN / OUT expansion.

- 1. Once the dosage start command is received, the presence of the tare and weight stability is verified, with the execution of the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum speed.
- 2. Once the speed change threshold is reached, the dosage is slowed down through the dedicated output.
- 3. When the TARGET cutoff point is reached, the slow dosage output is disabled and then it waits (for the configured time) for the in-flight material to complete the cycle.
- 4. The dosed weight is then checked for tolerance and if correct added to the ingredient total and the overall machine total.
- 5. Completed discharging can be controlled through enabling of dedicated outputs.
- 6. End dosage or automatic restart for following cycle, with update of the ingredient and machine totals.



SINGLE COMPONENT DOSAGE FOR DISCHARGE



Example of dosage system for discharging with the DGTQF

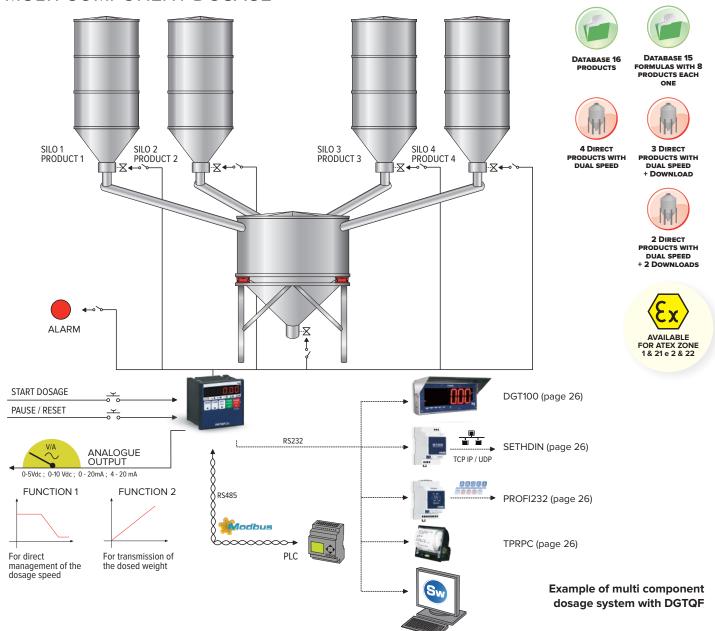
FUNCTIONS

OF THE STANDARD PROGRAM

- · Automatic dosage for discharge with dual speed.
- Quick change of the target to be dosed. Automatic printing of the dosage data.
- Automatic management of the refilling of the silo using a dedicated contact.
- Recording and printing of the quantities.
- Automatic correction of in-flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- · Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing the setup of the instrument to backup,
- and replicate the same configuration on other instruments (OEM).
- Quick recalibration of the zero point.
- Dini Argeo protocol for remote programming of new formulas.
- Quick interface with ETHERNET, PROFIBUS, WIFI, USB module, IN / OUT expansion.

- 1. Once the dosage start command is received, the instrument verifies that the quantity of material is sufficient to execute the programmed cycle. If the weight is sufficient, it executes the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum
- 2. Once the speed change threshold is reached, the dosage is slow down through the dedicated
- When the TARGET cutoff point is reached, the slow dosage output is disabled and then it waits (for the configured time) for the in-flight material to complete the cycle.
- 4. The dosed weight is then checked for tolerance and if correct added to the ingredient total and the overall machine total.
- 5. Recharge of the silo up to the programmed threshold or automatically restarts with the following cycle.

MULTI COMPONENT DOSAGE



FUNCTIONS

OF THE STANDARD PROGRAM

- Database 16 products/phases.
- Database 15 formulas.
- Automatic management of 4 products in filling with dual speed, or 3 products in filling with dual speed and total discharging, or 2 products in filling and 2 discharging etc.
- · Checking the presence of the tare at the dosage
- Automatic printing of the dosage data.
- Automatic correction of in-flight weight.
- · Programmable repetitions of the dosage cycles / infinite cycle function.
- · Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- · Alarms indication on display.

- 1. Once the dosage start command has been received, the following takes place:
 - · the presence of the tare and weight stability is verified,
 - the execution of the automatic tare and the enabling of the automation through the dedicated outputs: the instrument executes the first phase of the formula.
- 2. Once the first phase is finished, the instrument automatically passes to the following phase, executing the automatic tare.
- 3. At the end of the last configured phase, the instrument enables the fine cycle contact and waits for the start of the new dosage, or automatically restarts with the following cycle.

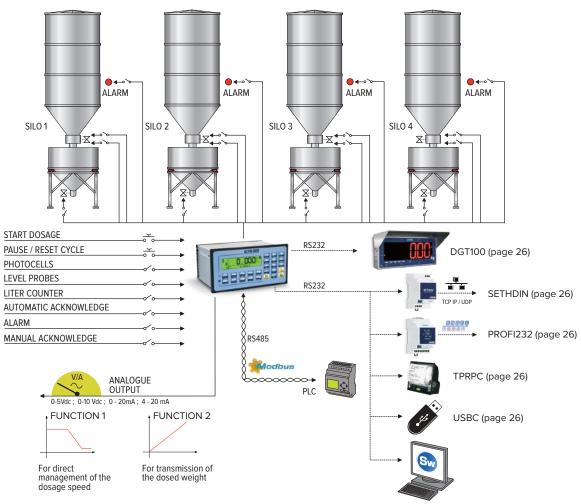
SINGLE COMPONENT DOSAGE IN FILLING (UP TO 4 SILOS)

Dini Argeo offers a complete range of indicators for single component dosage filling, featured by high performances, easyto-use and fitted with various functions.

The standard input/output allows you to create advanced automations directly managed from the indicator; the keyboard functions and the displayed data are

completely customizable.

All indicators are approved for legal for trade use, according to EN45501, OIML R76.









Example of filling dosage system with CPWE

FUNCTIONS

OF THE STANDARD PROGRAM

- Single component, multi scale dosage in filling with dual speed.
- Database 500 formulas which can be quickly recalled from keyboard and programmed from Dinitools.
- Quick change of the target to be dosed.
- Checking of the tare presence at the dosage start; the tare values are programmable for each
- · Automatic printing of the dosage data.

- · Recording and printing of the quantities.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).
- Quick recalibration of the zero point.
- Dini Argeo protocol for programming the formulas at distance.

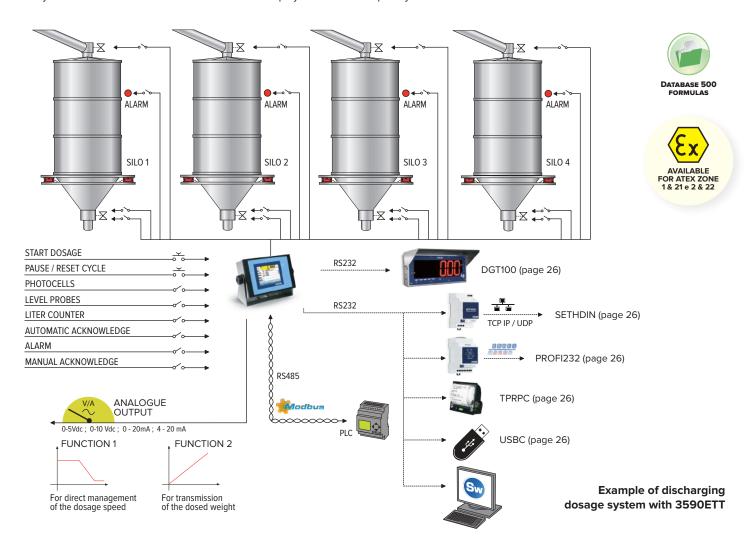
- 1. Once the dosage start command is received, the presence of the tare and weight stability is verified, with the execution of the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum speed.
- 2. Once the speed change threshold is reached, the dosage is slow down through the dedicated output.
- 3. When the TARGET is reached and the configured flight weight is missing, the slow dosage output is disabled and then it waits (for the configured time) for the dropping of the material.
- 4. Tolerance test on the dosed weight, storage of the formula consumptions and increment of the dosed general total
- 5. Complete unloading request, through enabling of dedicated output.
- 6. End dosage or automatic restart for following cycle, with increment of the consumptions and the totals.

SINGLE COMPONENT DOSAGE IN UNLOADING (UP TO 4 SILOS)

Dini Argeo offers a complete range of indicators for single component dosage in discharging, featured by high performances, easy-to-use and fitted with various functions.

The standard input/output allows you to create advanced automations directly managed from the indicator; the keyboard functions and the displayed data are completely customizable.

All indicators are approved for legal for trade use, according to EN45501, OIML R76.



FUNCTIONS

OF THE STANDARD PROGRAM

- Single component, multi scale dosage in unloading with dual speed.
- Database 500 formulas which can be quickly recalled from keyboard and programmed from Dinitools.
- Quick change of the target to be dosed.
- Automatic printing of the dosage data.
- Recording and printing of the quantities.
- Automatic correction of flight weight.
- · Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- · Check of the maximum dosage time.
- Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- · Digital or theoretical calibration and configuration

from PC via Dinitools, with the possibility of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).

- Quick recalibration of the zero point.
- Dini Argeo protocol for programming the formulas at distance.

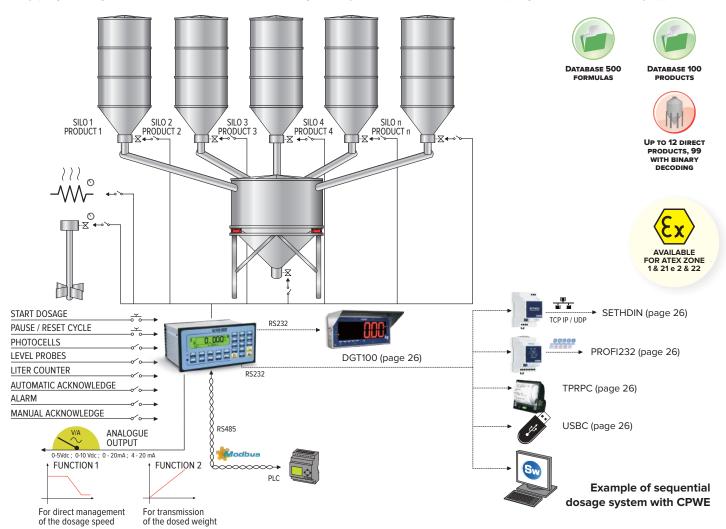
- 1. Once the dosage start command is received, the presence of the tare and weight stability is verified, with the execution of the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum speed.
- 2. Once the speed change threshold is reached, the dosage is slow down through the dedicated output.
- 3. When the TARGET is reached and the configured flight weight is missing, the slow dosage output is disabled and then it waits (for the configured time) for the dropping of the material.
- 4. Tolerance test on the dosed weight, storage of the formula consumptions and increment of the dosed general total.
- 5. End dosage or automatic restart for following cycle, with increment of the consumptions and the totals. Possible automatic recharge of the silo through a dedicated relay.

MULTI-PRODUCT SEQUENTIAL DOSAGE

Dini Argeo offers a complete range of advanced indicators for the sequential automatic dosage with various products (up to 100). The basic functioning provides a quick and easy programming of formulas which recall

sequentially the dosage activities at two speeds and the discharging activities of the final mixture, with the possibility of a time management of the mixers or burners in parallel to the dosage activity.

Thanks to the great configurability and integrated development area, one can completely customize the dosage cycle and the keyboard functions according to one's needs, adapting the instrument to every application.



FUNCTIONS

OF THE STANDARD PROGRAM

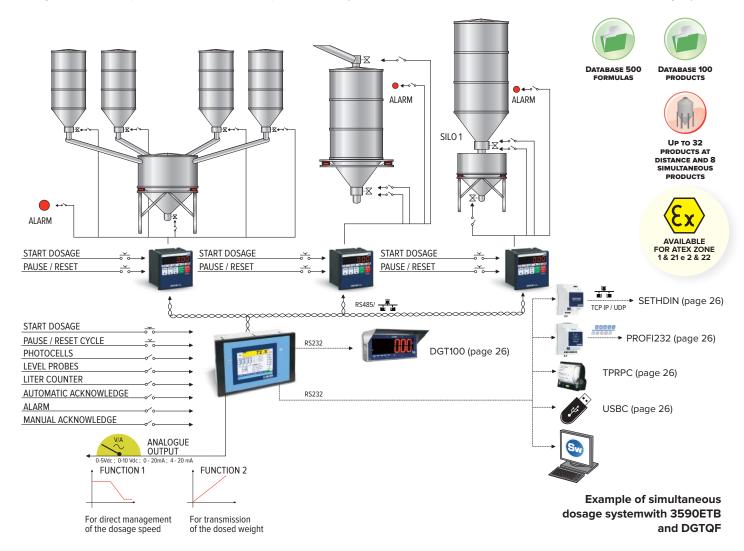
- · Management of the dosage on various scales (up to 4 independents), with automatic change of the scale during the dosage.
- Database 100 products/activities.
- Database 500 formulas; each formula contains 20 products/activities.
- Checking of the tare presence at the dosage start; the tare values are programmable for each formula
- · Automatic recalculation of the formula targets, by entering the total weight to be dosed.
- Automatic printing of the dosage data.
- Recording and printing of the quantities with quick recall of the printouts from keyboard.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- · Alarms indication on display.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.

- 1. Once the dosage start command has been received, the following takes place:
 - the presence of the tare and weight stability is verified.
 - the execution of the automatic tare and the enabling of the automation through the dedicated outputs: the instrument executes the first phase of the formula.
- 2. Once the first phase is finished, the instrument automatically passes to the following phase, executing the automatic tare.
- At the end of the last configured phase, the instrument enables the fine cycle contact and waits for the start of the new dosage, or automatically restarts with the following cycle.

SIMULTANEOUS MULTI-PRODUCT DOSAGE/BATCHING PLANTS

This application is realized by using a BATCHING main indicator connected in a RS485 network with two or more FILLING indicators, each one able to manage the dosage of one or more products. The main advantages of this application are the execution speed of the formula, thanks to the simultaneous dosage of various products, and the system modularity, which can be implemented in any moment with new

modules. The dosage formulas are contained in the main control unit, while the dosage of each single product is inside the system. In this way, each remote indicator can be managed also in manual mode out of the dosage cycle.



FUNCTIONS

OF THE STANDARD PROGRAM

- Management of the dosage on various scales (up to 4 independents), with automatic change of the scale during the dosage.
- Database 100 products/activities.
- Database 500 formulas; each formula contains 20 products/activities.
- Checking of the tare presence at the dosage start; the tare values are programmable for each formula
- · Automatic recalculation of the formula targets, by entering the total weight to be dosed.
- Automatic printing of the dosage data.
- Recording and printing of the quantities with quick recall of the printouts from keyboard.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- · Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.

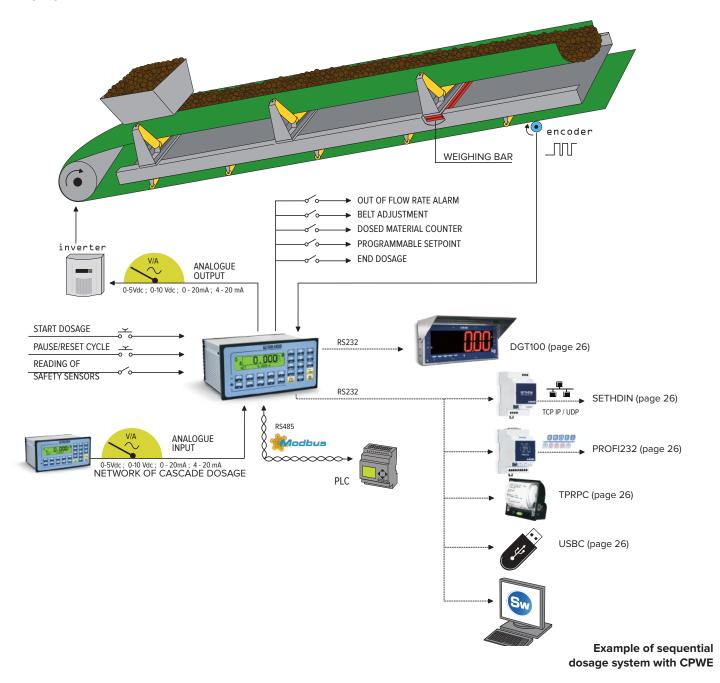
- 1. Once the dosage start command has been received, the main control unit commands the dosage of each component, by sending specific commands to remote indicators interested
- 2. During the dosage, the main control unit checks in real time each indicator, by alerting the operator about faults. Each indicator doses simultaneously to the others.
- 3. At the end of the dosage, the check on each dosed weight is executed and it is possible to communicate all the data to PC or print the total report.

BELT: CONTINUOUS DOSAGE ON BELT

Dini Argeo offers solutions for conveyor belts, for the real-time weighing and dosage of the material in transit.

The system is made up of one or more weighing bars / load cells, connected to the main weight indicator, which can read and adjust the hourly flow rate of the material flow and automatically stop the dosage once the programmed set point is reached. Thanks to the Modbus RTU and Profibus

DP protocol, it is possible to interface the system with a PLC, or via Ethernet interface, connect it to the information company network.



FUNCTIONS

OF THE STANDARD PROGRAM

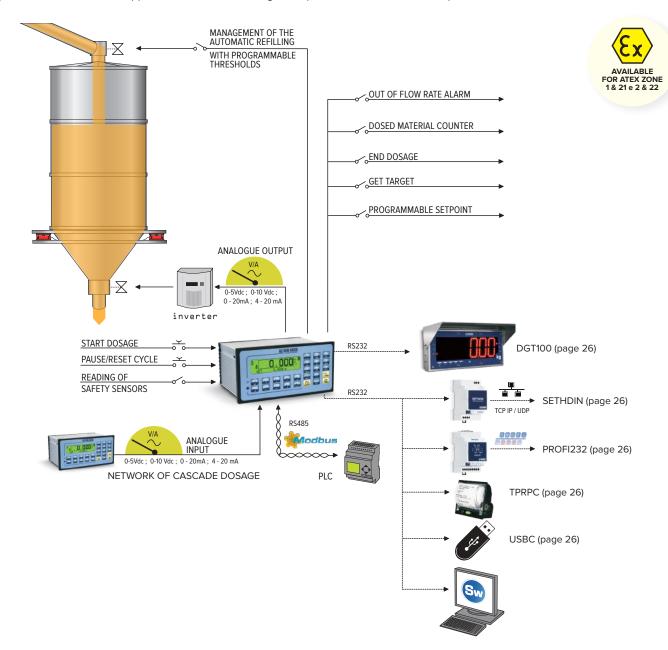
- 2 selectable operation modes:
 - Instantaneous reading of the flow, in kg/h or t/h with displaying of the status of the system and of the dosed total
 - Adjustment of the dosage hourly flow, in function of the pre-set target, with PID algorithm.
- Display of the hourly flow graph and wide range of data displayed on the display.
- Calibration of the flow reading function, for controlling the dosage performances.
- Reading filter of the hourly flow with configurable incidence and speed depending on the system.
- Programmable dosage target upon weight or upon time, with relative contact.
- Programmable start dosage delay, for synchronisation of various E-BELT systems in the dosage of material mixtures.
- Management of the slow flow with programmable activation threshold, for more precise dosages.
- · Management of the dosage total under way and general total of dosages, printable and clearable independently from each other.
- Management of the automatic dosage from remote master or through Profibus DP or Modbus RTU protocol.
- Printing of the dosage data and the total.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.

PROCESS CONTROL **BATCHING AND FILLING** ACCESSORIES SOFTWARE LOAD CELL

LW: CONTINUOUS DOSAGE IN UNLOADING

Software version for the measurement/ integration of the weight, the flow of material exiting from silos, tanks, or hoppers, with recording of the quantity of dosed material; possibility of adjusting the flow through the 16 bit analogue output and the PID control.

Option of the remote management of the instrument through Modbus RTU or Profibus protocols.



FUNCTIONS

OF THE STANDARD PROGRAM

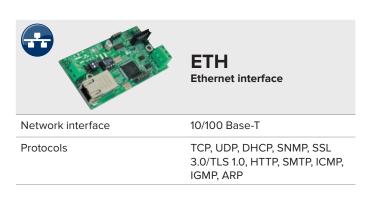
- · 2 selectable operation modes:
 - Instantaneous reading of the flow, in g/h, kg/h or t/h with displaying of the status of the system and of the dosed total.
 - Adjuster of the dosage hourly flow, in function of the pre-set target, with PID algorithm.
- Display of the hourly flow graph and wide range of data displayed on the display.
- Calibration of the flow reading function, for perfecting the dosage performances.
- Reading filter of the hourly flow with configurable incidence and speed depending on the system.
- Programmable dosage target upon weight or upon time, with relative contact.
- Programmable delay at the start, for synchronisation of various E-LW systems in the dosage of material mixtures.
- Management of the slow flow with programmable activation threshold, for more precise dosages.
- · Management of the dosage total under way and general total of dosages, printable and clearable independently from each other.
- Management of the automatic dosage from remote master or through Modbus RTU or Profibus protocols.
- Printing of the dosage data and the total.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.



THE FUNCTIONS OF THE WEIGHT INDICATORS CAN BE EXTENDED

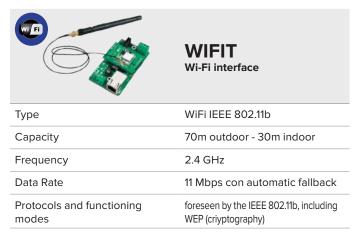
THANKS TO THE WIDE RANGE OF AVAILABLE ACCESSORIES

INTERFACE, EXPANSIONS **AND ACCESSORIES**

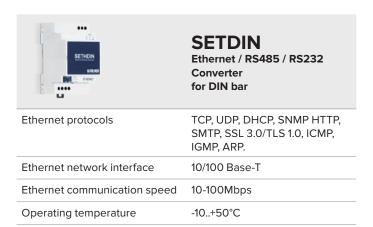


*	BLTH Bluetooth interface
Class	2
Maximum working distance (in optimal conditions)	10m
Transmission speed	9600 baud/300 kbps
Standard bluetooth	2.0 + EDR





	ADC16I Analogue input
Configurations	05Vdc / 010Vdc / 020mA / 420mA
Resolution / Precision	16 bit / 0,08% F.S.
Reading speed	100Hz





POURS NAME OF THE POURS NAME O	PROFI232 RS232 / PROFIBUS DP Converter for DIN bar
Power supply	12/24Vdc - 12W
Speed	9,6 Kbit/s12Mbit/s
Input	RS232
Output	Profibus DP slave (IEC 61158)



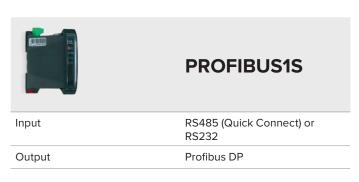
	USBDIN RS485 / RS232 Converter for DIN bar
Input	RS232 o RS485
USB port for data storing,	more than 5.000.000 weighs
Remote data reading by s	erial communication



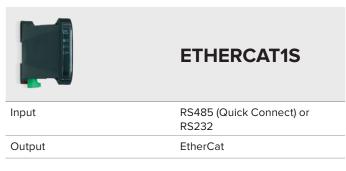




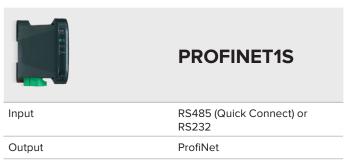
PROCESS CONTROL BATCHING AND FILLING **ACCESSORIES** SOFTWARE LOAD CELL



	WIFI1S
Input	RS485 (Quick Connect) or RS232
Output	WiFi



S485 (Quick Connect) or S232
thernet TCP/IP - UDP



H	DEVICENET1S
Input	RS485 (Quick Connect) or RS232
Output	DeviceNET





QUICK CONNECT

Thanks to the "quick connect" system, available on the SLIM case devices, the connection between modules is faster and easier.



PROCESS CONTROL BATCHING AND FILLING ACCESSORIES **SOFTWARE** LOAD CELL

PC SOFTWARE FOR CONFIGURING

THE WEIGHT INDICATORS

DINITOOLS

- · Management of the customers and designers systems databases, with recording of attachments, pictures, etc.
- Recording of the current configuration of the designed system to simplify and speed up any future replies.
- · Calibration of the scale with use of the sample weights, with up to 8 linearisation points.
- Theoretical calibration, by entering the data of the system to be made.
- · Pre-calibration of the indicator's electronic card.
- · Digital equalization.
- · Modify/send/receive all the set-up parameters of the connected scale, with the subsequent recording of the executed configuration.
- Quick and easy compilation of the databases.
- · Customization of the printout layout.



SOFTWARE FOR MANAGING THE WEIGHTS

FROM DINI ARGEO SCALES

WEIMONITOR

WeiMonitor is our PC program which allows you to monitor and record in real time all the weights made on the connected scale, storing them in a text or Excel file for further processing.



WEIGHING AND **DOSAGE SYSTEMS**

LOAD CELLS and MOUNTING KITS

















Dini Argeo offers a complete range of high quality load cells and mounting kits, manufactured with the latest technology ensuring accuracy and reliability.

HIGH QUALITY MATERIALS

The load cells and assembly kits, offered by Dini Argeo, are made of electro-polished stainless steel.

COMPACT SIZES

The kits are designed for an easy installation at the bottom of the silos, hoppers, tanks, minimizing the change in the overall height of the system.





OIML R60

Each load cell is made according to the specifications indicated on the OIML R60.

The SBX, DSBI, FXC, FXD, SP, SPS and ST load cells are also approved for legal for trade use.



OVERLOAD-PROOF SCREW JACKS

The overload-proof screw jacks are essential for quickly installing / replacing the load cell and ensuring the maximum protection during the transport, even if already installed.



IP68 PROTECTION DEGREE

The load cells are hermetically protected from dust, water and moisture, suitable for use in harsh industrial environments or with strict hygiene requirements.

THE RANGE



Shear Beam

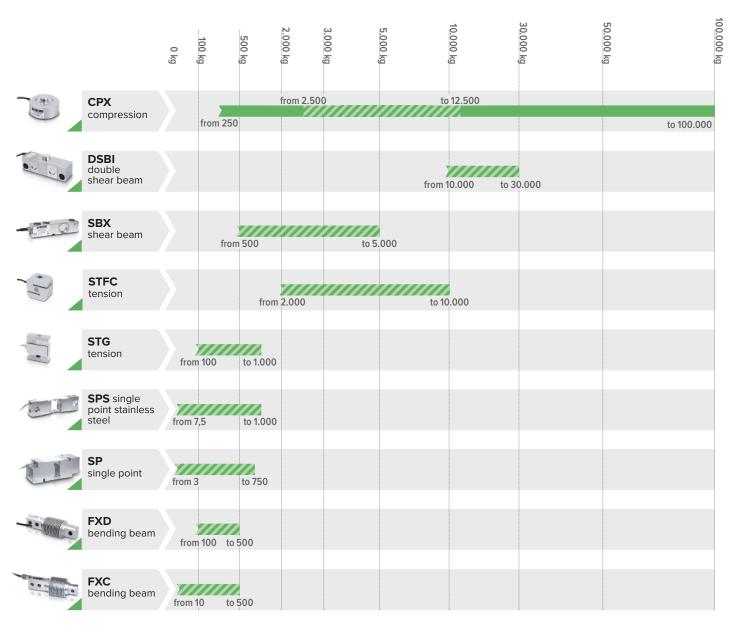


Compression

DSBI Double Shear Beam

LAOD CELLS

CAPACITIES







FXC-FXD Bending Beam



SP-SPS Single Point



ST Tension

SHEAR BEAM LOAD CELLS

FROM 500 TO 5000 kg



High performance, stainless steel shear beam load cells, extremely robust and resistant, with IP68 protection classification.

Particularly suitable for creating CE-M approved 4-cell scales with medium capacity, and for weighing tanks, silos, and hoppers, thanks to the KSB and KSBN assembly kits.





ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

SBX FROM 500 TO 2000 kg



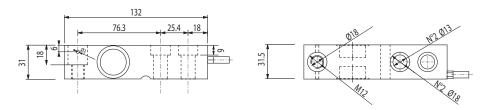






(€ M (Ex) IP68 INOX





SBX FROM 3000 TO 5000 kg









TECHNICAL FEATURES

Accuracy class	C3
Protection classification	IP68
Construction	17-4 PH stainless steel
Minimum load cell verification interval (Vmin)	EMax/10000
Maximum number of verification intervals	nLC=3000
Combined error of Full Scale Output (F.S.)	0.017%
Full Scale Output	$2mV/V \pm 0.5\%$
Temperature effect on zero	0.002% / °C
Temperature effect on full scale output	0.002% / °C
Compensated Temperature	-10°C / +50°C
Operating Temperature	-20°C / +60°C
Creep error after 30 minutes	0.02% F.S
Maximum tolerated excitation voltage	15 Vdc
Input Resistance	$1100 \pm 20 \; Ohm$
Output Resistance	$1000\pm20~Ohm$
Insulation Resistance	>5000 MOhm
Safe Overload	150% F.S
Ultimate Overload	>300% F.S
Shielded cable	5m, Ø5mm/6-wire

	0	
95.3 38.1 19.1 9	distr	on and

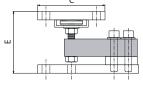
Code	Max capacity (kg)	
SBX500-1K / 1000-1KL / 2000-1KL	500 / 1000 / 2000	
SBX3000-1K / 5000-1KL	3000 / 5000	

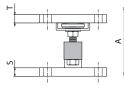
KSB: ASSEMBLY KIT FOR SHEAR BEAM LOAD CELLS

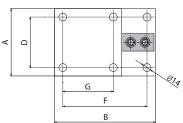
Assembly kits for SBX series shear beam load cells, suitable for creating highcapacity weighing platforms, or for weighing silos, hoppers, horizontal or vertical tanks with a medium or large size.

- The special articulation ensures excellent measurement accuracy even with an expanded or bent structure to be weighed.
- Adjustable height for an optimal leveling of the structure to be weighed.
- · KSB2 AND KSB5 VERSIONS: EXECU-**TION IN AISI304 STAINLESS STEEL** WITH HINGE ADJUSTABLE IN HEIGHT
- **KSBN2 VERSION: EXECU-TION IN GALVANIZED STEEL** WITH SPHERICAL JOINT
- **MECHANICAL COMPENSA-**TION OF THERMAL SWELLINGS AND TRANSVERSAL FORCES











	Dimensions (mm)									
Code	Code Max capacity (kg)	Α	В	С	Dillie	E	F	G	S	T
KSBN2	from 500 to 2000	120	180	120	90	127,5	150	90	20	10
KSB2	from 500 to 2000	120	180	120	90	110	150	90	15	15
KSB5	from 3000 to 5000	120	215	120	90	150	185	90	25	15



AVAILABLE ALSO IN ATEX CERTIFIED VERSION:

ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

SBFI: ARTICULATED FOOT FOR HIGH RESOLUTION

Stainless steel articulated feet designed in order to obtain the best weighing performances, particularly suitable for creating scales with 4 load cells. Extremely compact and easy to install, the feet minimize the height of the platform and ensure a perfect decoupling of the lateral forces during the weighing operation.







- **COMPLETELY AISI304 STAINLESS** STEEL CONSTRUCTION
- **BUILT-IN NON-SLIP RUBBER**
- FITTED WITH ANTI-VIBRATION GASKET
- **EXTERNAL TREATMENT** RESISTANT TO CORROSION

Code	Max capacity (kg)
SBFI	from 500 to 2000
SBFI3K	from 3000 to 5000
SDLISK	110111 3000 to 3000

PLX: CELL KITS FOR ASSEMBLING FLOOR SCALES

The kit is made up of four SBX load cells together with hypersanitizable adjustable mounting feet and a junction box with a built-in equalisation board. Suitable for creating various sizes and capacities scales, connectable to any type of weight indicator.



Load cells	• 17-4PH stainless steel
	00 1

C3 class

 IP68 protection Leveling feet • stainless steel

adjustable height

· anti-slip rubber

· ABS Junction box

IP67 protection

5 fairleads

Code	Provided cell
PLX1K405C3	SBX500-1K
PLX1K410C3	SBX1000-1K
PLX1K420C3	SBX2000-1K

COMPRESSION LOAD CELLS FROM 250 TO 100.000 kg



Stainless steel load cells with IP68 protection classification, suitable for use in industrial environments.

Ensure a high performance and an excellent resistance to great stress.

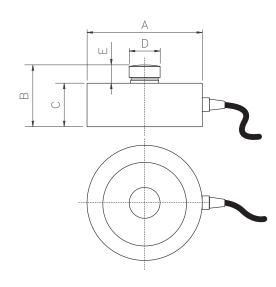
- Particularly suitable in the foodstuff and chemical industries, in industrial process and automation, for the weighing of tanks, hoppers, and silos.
- Quick and simple installation / replacement of the load cells thanks to the KCPN assembly kit.





ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65













TECHNICAL FEATURES

Accuracy class	C3
Protection classification	IP68
Construction	17-4 PH stainless steel
Combined error of Full Scale Output (F.S.)	0.2%
Full Scale Output	$2mV/V \pm 0.5\%$
Temperature effect on zero	0.02% / 10°C
Temperature effect on full scale output	0.02% / 10°C
Compensated Temperature	-10°C / +50°C
Operating Temperature	-20°C / +60°C
Creep error after 30 minutes	0.02% F.S
Maximum tolerated excitation voltage	10 Vdc
Input Resistance	750 ± 10 Ohm
Output Resistance	700 ± 5 Ohm
Insulation Resistance	>5000 MOhm
Safe Overload	120% F.S
4-wire shielded cable, Ø 5mm	• 5m (CPX 250 5000) • 10 m (CPX 7500 100000)

Code	Manager and the Head		Dimensions (mm)					
	Max capacity (kg)	A	В	С	D	E		
CPX250 / 500 / 1000	250 / 500 / 1000	82	44	32	22	12		
CPX2500 / 5000 / 7500 / 10000 / 12500 🕮	2500 / 5000 / 7500 / 12500	82	44	32	22	12		
CPX15000	15000	100	47	35	28	12		
CPX30000	30000	126	54	40	35	14		
CPX50000	50000	165	80	60	60	20		
CPX100000	100000	165	80	60	60	20		

KCPN: ASSEMBLY KIT FOR COMPRESSION LOAD CELLS

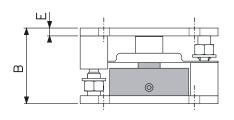
Assembly kits for CPX series compression load cells, suitable for weighing silos, hoppers, horizontal or vertical tanks with a medium to large size or high-capacity weighing platforms.

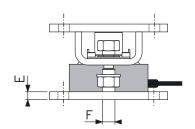
- O Designed to ensure the correct functioning of the load cell and to ensure the optimum weighing accuracy and high measure reliability over time.
- Simple installation / replacement of the load cells even when the kit is already installed.
- CONSTRUCTION IN AISI304 **STAINLESS STEEL**
- **GREAT RESISTANCE TO LATERAL FORCES**
- OVERTURN-PROOF SCREW JACKS FOR EASY INSTALLMENT AND/OR SUBSTITUTION OF THE LOAD CELL
- **SELF-CENTERING CONNECTION** SEGMENT BETWEEN LOWER **AND UPPER PLATES**

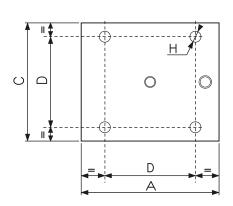




ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65







Code	M		Dimensions (mm)					
	Max capacity (kg)	A	В	С	D	Е	F	Н
KCPN10	from 250 to 10000	175	96	150	115	10	M16	Ø 14
KCPN15	15000	175	96	150	115	10	M16	Ø 14
KCPN30	30000	230	118	200	160	10	M20	Ø 17
KCPN100	from 50000 to 100000	320	154	320	250	15	M30	Ø 23

DOUBLE SHEAR BEAM LOAD CELLS

FROM 10.000 TO 30.000 kg

Stainless steel double shear beam load cells, extremely robust and resistant, with IP68 protection classification. Particularly suitable for creating CE-M approved 4-cell scales with high capacity,

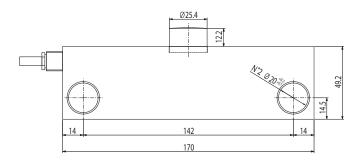
and for weighing tanks, silos, and hoppers, thanks to the KDSBN assembly kit. They ensure a high accuracy even in case of expansion of the structure to be weighed.

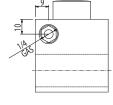


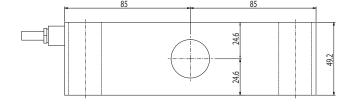


ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65









TECHNICAL FEATURES

Accuracy class	C4
Protection classification	IP68
Construction	17-4 PH stainless steel
Minimum load cell verification interval (Vmin)	EMax/10000
Combined error of Full Scale Output (F.S.)	0,03%
Full Scale Output	$2mV/V \pm 0,1\%$
Temperature effect on zero	0,00116% / °C
Temperature effect on full scale output	0,00097% / °C
Compensated Temperature	-10°C / +40°C
Operating Temperature	-30°C / +85°C
Creep error after 30 minutes	<0,02% F.S
Maximum tolerated excitation voltage	15 Vdc
Input Resistance	700 ± 7 Ohm
Output Resistance	700 ± 7 Ohm
Insulation Resistance	>5000 MOhm
Zero Balance	± 1%
Safe Overload	150% F.S
Ultimate Overload	300% F.S
6-wire shielded cable	15m

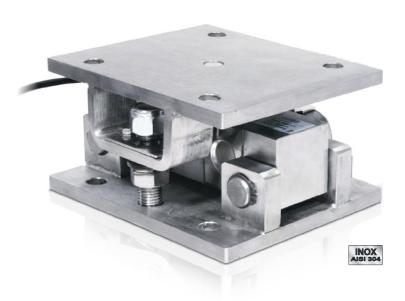
Code	Max capacity (kg)
DSBI10 / 20 / 30	10000 / 20000 / 30000



KDSBN: ASSEMBLY KIT FOR DOUBLE SHEAR BEAM LOAD CELLS

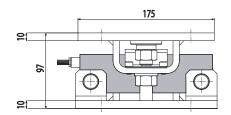
Assembly kits for DSBI series double shear beam load cells, suitable for weighing silos, hoppers, horizontal or vertical tanks with a large size or high-capacity weighing platforms.

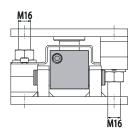
- Ensure the correct functioning of the load cell.
- Guarantee excellent weighing accuracy and high measure reliability even in case of an expanded or bent structure to be
- CONSTRUCTION IN AISI304 STAINLESS STEEL
- **GREAT RESISTANCE TO** LATERAL FORCES
- OVERTURN-PROOF SCREW JACKS FOR EASY INSTALLMENT AND/OR SUBSTITUTION OF THE LOAD CELL
- SELF-CENTERING CONNECTION **SEGMENT BETWEEN LOWER AND UPPER PLATES**

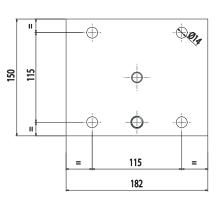




ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65







Max capacity (kg)
up to 30000

SHEAR BEAM COMPRESSION DOUBLE SHEAR BEAM **BENDING BEAM** SINGLE POINT TENSION JUNCTION BOXES

BENDING BEAM LOAD CELLS

FROM 10 TO 500 kg

FXC and

Stainless steel bending beam load cells, with IP68 protection classification, suitable for using in industrial automations. Ideal for hoppers and mixers with small

and medium size and for the integration in the dosage systems, thanks to the KFXDN assembly kit.





ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

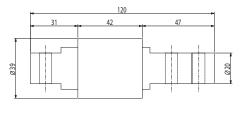
FXC

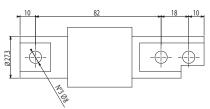












FXD

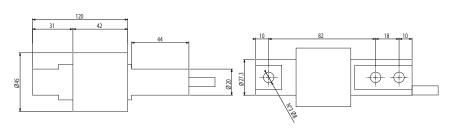












Code	Max capacity (kg)
FXC10 / 20 / 50 / 100 / 200 / 300 / 500	10 / 20 / 50 / 100 / 200 / 300 / 500
Code	Max capacity (kg)
FXD100 / 200 / 300 / 500	100 / 200 / 300 / 500

TECHNICAL FEATURES

	FXC	FXD
Accuracy class	C3	C3
Protection classification	IP68	IP68
Construction	stainless steel	stainless steel
Minimum load cell verification interval (Vmin)	EMax / 10000	EMax / 10000
Maximum number of verification intervals	nLC=3000	nLC=3000
Combined error of Full Scale Output (F.S.)	0,017%	0,017%
Full Scale Output	$2mV/V \pm 0,1\%$	$\begin{array}{c} 2.0 \pm \\ \text{0,002mV/V} \end{array}$
Non-Repeatability	± 0,015%	± 0,015%
Temperature effect on zero	0,002% / °C	± 0,02% F.S./10°C
Temperature effect on full scale output	0,0012% / °C	± 0,02% F.S./10°C
Compensated Temperature	-10°C / +40°C	-10°C / +40°C
Operating Temperature	-20°C/+60°C	-30°C/+70°C
Creep error after 30 minutes	0,016% F.S.	0,016% F.S.
Maximum tolerated excitation voltage	15 Vdc	15 Vdc
Input Resistance	$385\pm20~\text{Ohm}$	400 ± 20 Ohm
Output Resistance	$350 \pm 5 \text{ Ohm}$	352 ± 3 Ohm
Insulation Resistance	>5000 MOhm	>5000 MOhm
Safe Overload	200% F.S.	120% F.S.
Ultimate Overload	300% F.S.	150% F.S.
Nominal displacement	<0,4mm	<0,4mm
4-wire shielded cable	3m, Ø 4mm	3m, Ø 5mm

KFXDN: ASSEMBLY KIT FOR BENDING BEAM LOAD CELLS

Assembly kits for FXC and FXD series bending beam load cells, suitable for weighing hoppers, mixers, and tanks with small or medium size.

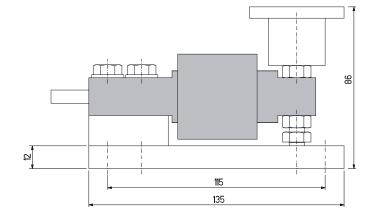
- O Designed to ensure the correct functioning of the load cell.
- Ensure optimum weighing accuracy, thanks to the articulated joint which guarantees the vibration damping and the compensation of the thermal expansion of the structure to be weighed.
- · CONSTRUCTION IN STAINLESS STEEL
- SAFETY LOCK FOR THE TRANSPORT
- FITTED WITH AN ARTICULATED **JOINT FOR VIBRATIONS ABSORPTION AND EXPANSIONS COMPENSATION**

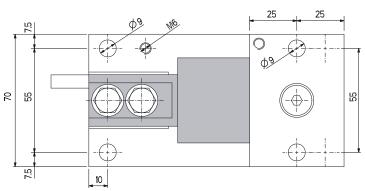


Suitable for weigh hoppers.

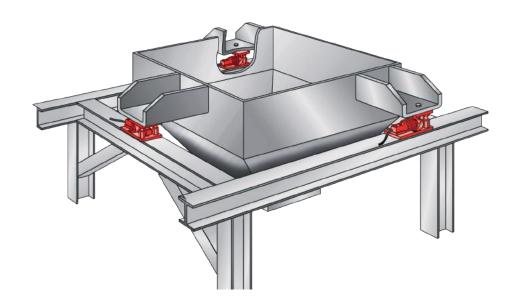


ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65





Max capacity (kg)
Max capacity (kg)
up to 500



SHEAR BEAM COMPRESSION DOUBLE SHEAR BEAM BENDING BEAM SINGLE POINT TENSION JUNCTION BOXES

ALUMINIUM SINGLE POINT LOAD CELLS

FROM 3 TO 750 kg



Single point load cells suitable to build CE-M approved scales with a single load cell. Guarantee high weighing accuracy thanks to the off-center loads compensation.





ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

TECHNICAL FEATURES

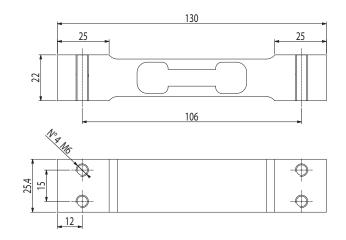
	SPO	SPG	SPG	SPM	SPN
Accuracy class	C3	C3	C6	C3	C3
Protection classification	IP67	IP67	IP67	IP67	IP67
Minimum load cell verification interval (Vmin)	EMax / 15.000	EMax / 15.000	EMax / 20.000	EMax / 15.000	EMax / 15.000
Full Scale Output	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%
Temperature effect on zero	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K
Temperature effect on full scale output	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K
Compensated Temperature	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C
Operating Temperature	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C
Creep error after 30 min.	0,01% F.S.	0,01% F.S.	0,01% F.S.	0,01% F.S.	0,01% F.S.
Maximum tolerated excitation voltage	15 Vdc	15 Vdc	15 Vdc	15 Vdc	15 Vdc
Input Resistance	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm
Output Resistance	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm
Insulation Resistance	>2000 MOhm	>2000 MOhm	>2000 MOhm	>2000 MOhm	>2000 MOhm
Safe Overload	150% F.S.	150% F.S.	150% F.S.	150% F.S.	150% F.S.
Ultimate Overload	300% F.S.	300% F.S.	300% F.S.	300% F.S.	300% F.S.
Nominal displacement	< 0,5 mm	<0,3mm	<0,3mm	< 0,5 mm	< 0,5 mm
Shielded cable	40cm, Ø 3.2mm / 4-wire	3m, Ø 4.7mm / 6-wire	3m, Ø 4.7mm / 6-wire	3m, Ø 5mm / 6-wire	3m, Ø 5mm / 6-wire

The values of temperature effects in the table are indicative, the sum of these errors (including hysteresis and linearity) remain within the limit of the errors sum, according to OIML R60.

SPO

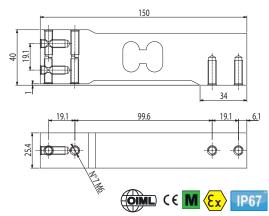


Code	Capacity (kg)	Platform I x w max. (mm)
SPO3	3	150 x 150
SPO5	5	300 x 300
SPO10	10	300 x 300
SP015	15	300 x 300
SP020	20	300 x 300
SP030	30	300 x 300





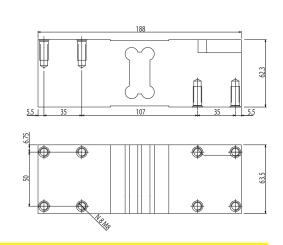
Versions in C3 class Code Capacity (kg) Platform I x w max. (mm) SPG10 10 300 x 300 SPG15 15 400 x 400 SPG20 20 450 x 450 SPG30 30 450 x 450 SPG50 50 600 x 600 SPG100 100 600 x 600 SPG200 200 600 x 600



Versions in C6 class				
Code	Capacity (kg)	Platform I x w max. (mm)		
SPG7C6	7	300 x 300		
SPG18C6	18	400 x 400		
SPG36C6	36	450 x 450		

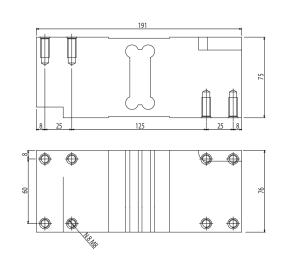


Code	Capacity (kg)	Platform I x w max. (mm)
PM100	100	600 x 600
PM200	200	600 x 600
PM500	500	600 x 600





Code	Capacity (kg)	Platform I x w max. (mm)
SPN300	300	800 x 800
SPN500	500	800 x 800
SPN750	750	800 x 800



SHEAR BEAM COMPRESSION DOUBLE SHEAR BEAM BENDING BEAM SINGLE POINT TENSION JUNCTION BOXES

STAINLESS STEEL SINGLE POINT LOAD CELLS

FROM 7.5 TO 1000 kg



Single point load cells suitable to build CE-M approved scales with a single load cell. Guarantee high weighing accuracy thanks to the off-center loads compensation.



ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

TECHNICAL FEATURES

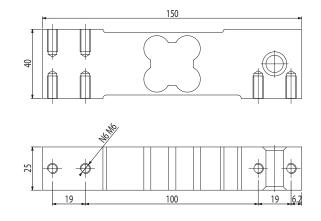
	SPSW	SPSY	SPSX	SPSZ
Accuracy class	C3	C3	C3	C3
Protection classification	IP67	IP68	IP67	IP68
Minimum load cell verification interval (Vmin)	¹ EMax / 10.000	EMax / 10.000	EMax / 15.000	EMax / 10.000
Full Scale Output	2mV/V +/- 0,2%	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%
Temperature effect on zero	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K
Temperature effect on full scale output	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K
Compensated Temperature	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C
Operating Temperature	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C
Creep error	after 30 minutes ± 0,01% F.S.	after 30 minutes \pm 0,01% F.S.	after 30 minutes \pm 0,01% F.S.	after 30 minutes \pm 0,01% F.S.
Maximum tolerated excitation voltage	15 Vdc	15 Vdc	15 Vdc	15 Vdc
Input Resistance	380 ± 15 Ohm	380 ± 15 Ohm	390 ± 15 Ohm	380 ± 15 Ohm
Output Resistance	359 ± 5 Ohm	350 ± 10 Ohm	359 ± 5 Ohm	350 ± 10 Ohm
Insulation Resistance (100V)	>1000 MOhm	>2000 MOhm	>1000 MOhm	>2000 MOhm
Safe Overload	300% F.S.	300% F.S.	300% F.S.	300% F.S.
Ultimate Overload	300% F.S.	300% F.S.	300% F.S.	300% F.S.
Nominal displacement	< 0,5 mm	< 0,5 mm	< 0,5 mm	< 0,5 mm
Shielded cable	3m, Ø 5mm / 6-wire	3m, Ø 5mm / 6-wire	3m, Ø 5mm / 6-wire	3m, Ø 5mm / 6-wire

The values of temperature effects in the table are indicative, the sum of these errors (including hysteresis and linearity) remain within the limit of the errors sum, according to OIML R60.

SPSW



Code	Max capacity (kg)	Platform I x w max. (mm)
SPSW7.5	7,5	500 x 400
SPSW15	15	500 x 400
SPSW30	30	500 x 400
SPSW50	50	500 x 400
SPSW100	100	500 x 400
SPSW100	100	500 x 400

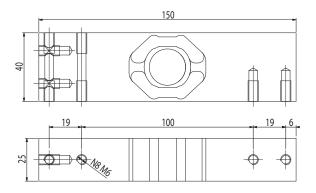


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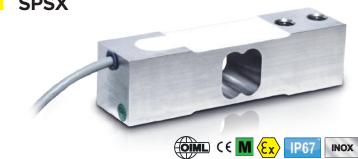




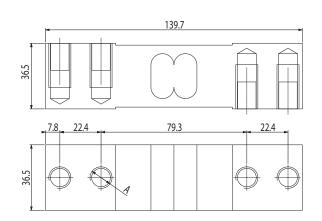




SPSX



SPSX300 300 M10 600 x 800 SPSX500 500 M12 600 x 800	Code	Max capacity (kg)	Dimensions (mm)	Platform I x w max. (mm)
SPSX500 500 M 12 600 x 800	SPSX300	300	M10	600 x 800
	SPSX500	500	M12	600 x 800



SPSZ



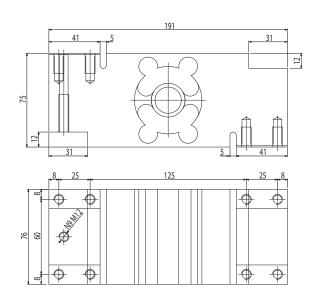








Code	Max capacity (kg)	Platform I x w max. (mm)
SPSZ500	500	800 x 800
SPSZ1000	1000	800 x 800



TENSION LOAD CELLS FROM 100 TO 10.000 kg

JUNCTION BOXES

STG and STFC

Tension load cells, fitted with robust structure and IP67 protection classification, particularly suitable for using in industrial environments.

Ideal for weighing suspended loads, hoppers, tanks, and lever scales, thanks to the KST kits.



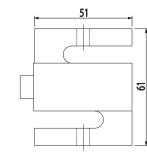
TENSION

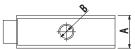
ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

STG

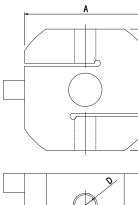
STFC







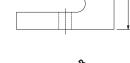




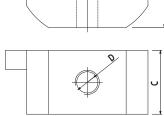












TECHNICAL FEATURES

	STG	STFC
Accuracy class	C3	C3
Protection classification	IP67	IP67
Construction	stainless steel	Nickel-plated steel
Minimum load cell verification interval (Vmin)	•EMax / 7.000 (STG100 version) •EMax / 10.000 (STG500 & STG1000 version)	EMax / 10000
Maximum number of verification intervals	nLC=3000	nLC=3000
Combined error of Full Scale Output (F.S.)	0,02%	0,02%
Full Scale Output	3mV/V ± 0,08%	2mV/V ± 0,1%
Non-Repeatability	0,017% / °C	0,0013% / °C
Temperature effect on zero	0,014% / °C	0,0014% / °C
Temperature effect on full scale output	-10°C / +40°C	-10°C / +40°C
Compensated Temperature	-35°C / +65°C	-20°C / +60°C
Operating Temperature	after 30 minutes 0,02% F.S.	after 4 hours 0,03% F.S.
Creep error after 30 minutes	18 Vdc	10 Vdc
Maximum tolerated excitation voltage	430 ± 60 Ohm	1100 Ohm
Input Resistance	$350 \pm 3.5 \; Ohm$	1000 Ohm
Output Resistance	>5000 MOhm	>5000 MOhm
Insulation Resistance	±1% F.S.	±1% F.S.
Safe Overload	150% F.S.	130% F.S.
Ultimate Overload	300% F.S.	300% F.S.
4-wire shielded cable	6m, Ø 5mm	5m, Ø 5mm

Codo	May sanasih (ke)	Dime	ensions (mm)
Code	Max capacity (kg)	Α	В
STG100	100	15	M8
STG500	500	21	M12
STG1000	1000	28	M12

Carla	Managara situ (lun)		Dimensio	ons (mm)	
Code	Max capacity (kg)	Α	В	С	D
STFC2000	2000	80	80	42	M16
STFC5000	5000	80	80	42	M24x2
STFC10000	10000	80	80	52	M24x2

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KST: JOINTS FOR TENSION LOAD CELLS

Articulated joint kits for STG and STFC series tension load cells, suitable for suspended loads weighing.

- Installed at the two ends of the cell, the joints assure the correct functioning in accordance with the directives for the cells installation.
- Ensure optimum weighing accuracy and high measure reliability with static tension forces.

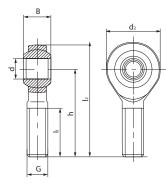


ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20:+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65



RBJ



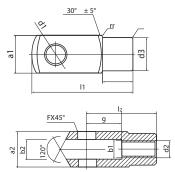


	Dimensions (mm)						
Code	d	G H6	l₁ min	d₂	h	l ₂	В
RBJM8	8	M8x1,25	22	24	42	54	8
RBJM12	12	M12x1,75	28	34	54	71	10
RBJM16	17	M16x2,0	36	46	69	92	14
RBJM24	25	M24x2,0	53	64	94	126	20

CLV







Code	Max capacity (kg)
RBJM8	600
RBJM12	1.000
RBJM16	2.000
RBJM24	5.000

					Dime	nsions (mm)				
Code	d1 H9	g	a1	a2	b1	d2	d3	11	l2	l2 var. max
CLVM8	8	161	16	16	8	M8x1,25	14	42	32	0,4
CLVM12	12	24	24	24	12	M12x1,75	20	62	48	0,4
CLVM16	17	32	32	32	12	M16x2,0	26	83	64	0,4
CLVM24	25	50	50	50	25	M24x2,0	42	132	100	0,4

JUNCTION BOXES

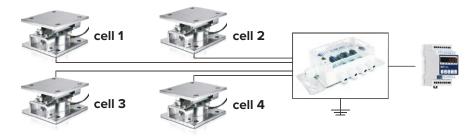
The junction boxes have an important role in the configuration of multi-load cell systems. The ABS or stainless steel cases are both designed for use in the presence of water and dust, offering different protection

degrees according to the model. The junction and equalization electronic boards are fitted with screw terminals for an easy connection of cells, and a signal regulation trimmer for an accurate and

reliable equalization. In the version with 10 inputs, the card is also fitted with a protection system against overloads and shocks.

TENSION

SCHEME OF USE



JBQ



Case	ABS
Protection classification	IP67
Maximum input voltage	24 Vdc
Maximum input current	700 mA
Maximum input load cell signal	1000 mV

JB10Q



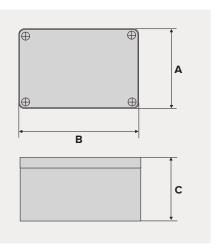
Case	Polyester
Protection classification	IP68
Maximum input voltage	24 Vdc
Maximum input current	700 mA
Maximum input load cell signal	1000 mV

JBQI



Case	Stainless steel
Protection classification	IP65
Maximum input voltage	24 Vdc
Maximum input current	700 mA
Maximum input load cell signal	1000 mV

	0.1.	Dimensions (mm)			
	Code	А	В	С	
JB2Q		80	120	55	
JB3Q		80	120	55	
JB4Q	€x	80	120	55	
JB4QI	INOX	155	158	45	
JB6QI	INOX	132	190	50	
JB10Q		120	220	90	
JB1QAI	INOX (Ex)	130	190	45	
JB2QAI	INOX (Ex)	130	190	45	
JB3QAI	INOX Ex	130	190	45	
JB4QAI	INOX (Ex)	130	190	45	

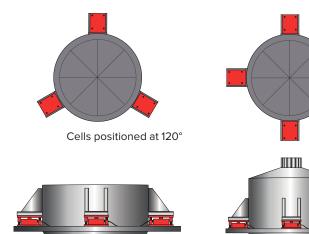


INSTALLATION TIPS

The surface under the load cells must be rigid and stable. The absence of linearity may be compensated through the use of the appropriate mounting kits.

These accessories are suitable for weighing hoppers, tanks, and silos, also suspended inside bearing structures.

SUSPENDED HOPPERS / TANKS



MEDIUM / LARGE SIZE SILOS

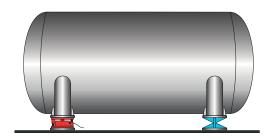


HORIZONTAL TANKS

In case of large-size horizontal tanks containing liquid, which can be particularly affected by expansion of the structure, a

cheaper system to weigh the content with a precision around 1% is to install two load cells on one side and two false cells or

joints on the other, in order to compensate the movement of the structure.

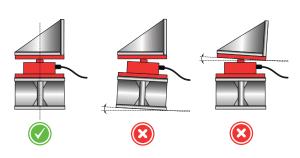


To complete a correct installation of the tank it must be:

- symmetrical in comparison to the line which crosses the center of gravity of the content:
- perfectly in level;
- not subject to the wind forces.

In this way one can ensure the best condition for the weighing.

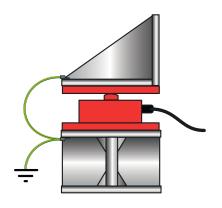
NOTES ABOUT THE SYSTEM INCLINATION



For a correct functioning of the weighing system and to obtain the best accuracy:

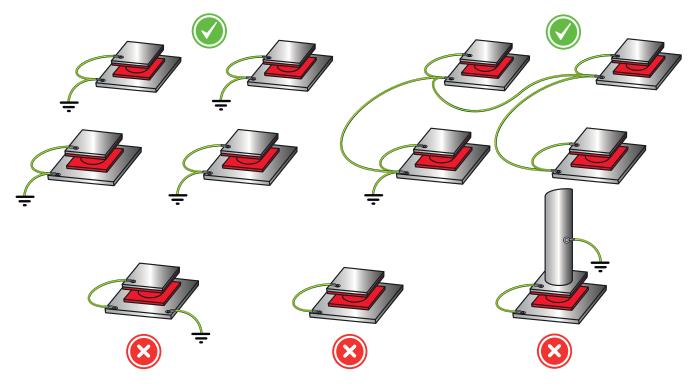
- The upper and lower plate of the kit must be perfectly flat and aligned with each
- The center of the surface imposed on the kit (for example the center of the foot of a silo) must match with the center of the upper plate of the kit.

GROUNDING THE WEIGHING SYSTEM

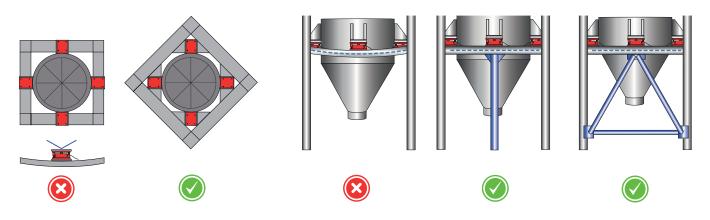


The grounding of the structure is indispensable to guarantee an optimum protection of the load cells from electrostatic discharge. A bridge between the upper plate and the lower plate of the kit is necessary and it could be created by using a cable or a copper braid of appropriate diameter.

The failure of this assembly may not immediately affect the functioning of the system, but it can cause failure, even irreversible, of all the load cells and the attached weight indicator.



NOTES ABOUT THE BEARING STRUCTURE



It is necessary to study with great attention the placement of the load cells and the mechanical features of the structure, avoiding any irregular

bending and deformation. The support surface, on where the kit will be installed, must be rigid and stable. If during the use of the system any bending or abnormal deformations are noted, it will be appropriate to reinforce the system by applying supports, tie rods, etc.



"YOUR WORLDWIDE PARTNER FOR WEIGHING,



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International group with offices in America, Europe, India, China, Mexico and Oceania, over 900 employees and a network of specialised partners in 130 countries worldwide.



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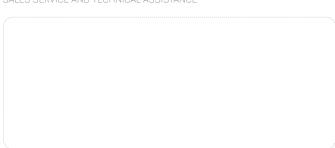
Dini Argeo always keeps complete systems in stock that can be shipped quickly.



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Dini Argeo weighing solutions are made in Italy and guarantee the highest quality standards.

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